## Parkway Scuba

Atlas First Stage

## Preparation and initial inspection

- Visually inspect the regulator exterior for damage and/or corrosion
- Remove hose protectors, to visually inspect the hose and fittings
- Check the main body carefully for cracks in plastic
- Closely examine the finish on the hose fittings and 1<sup>st</sup> stage for flaking or chipped chrome



#### Remove Filter retainer, filter and O-ring



Remove Piston Cap and HP spring, HP Seat, Piston, Spacing Shims, HP Seat and O-Rings, LP and HP plugs



## Cleaning

- Wash all metal parts in cleaning solution
- Wash all plastic and/or rubber parts with a solution of warm water and mild detergent
- Rinse all parts with fresh water and dry
- · Inspect carefully for damage.
- Use Service kit when reassembling

## Assembly

- Check the service Kit
- Replace all supplied o-rings



#### Insert new HP seat into the piston



Insert piston through spacing shim, HP spring and into the regulator body







#### Adjustment

- No adjustment is necessary on this piston first stage as long as intermediate pressure is steady and within specification of 130-145psi
- Any out of specification variance on the intermediate pressure will most likely be caused by an improperly seated HP seat, the seat surface on the regulator body or a bad HP spring. Replace these parts to gain a steady and within spec intermediate pressure.

## Parkway Scuba

Atlas second stage and Octopus

#### Remove Diaphragm retainer, Diaphragm, Mouthpiece and Exhaust Tee







Remove Lever Arm by pushing seat carrier and pulling lever arm



### Remove Side Plug







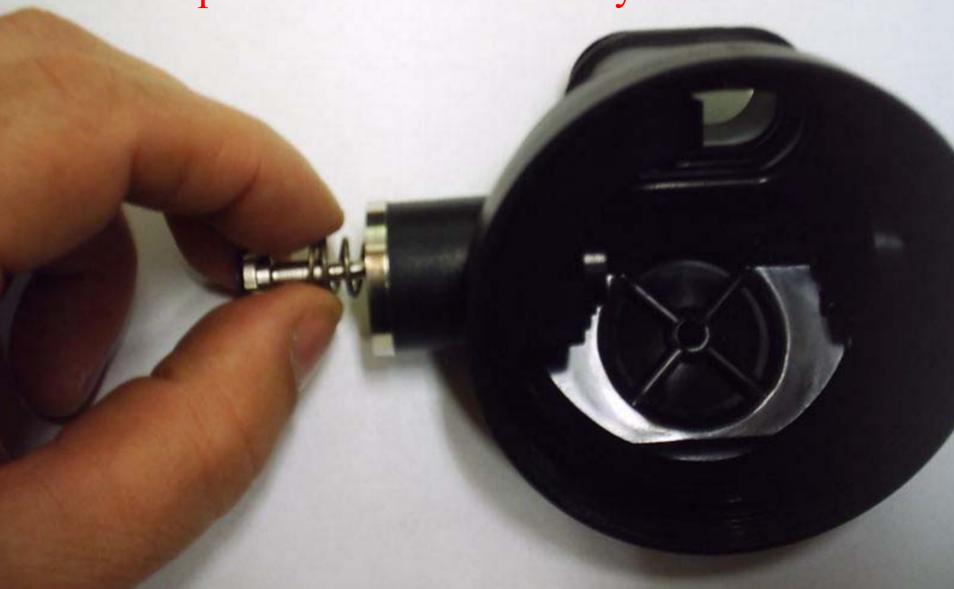
# Atlas 2<sup>nd</sup> Stage

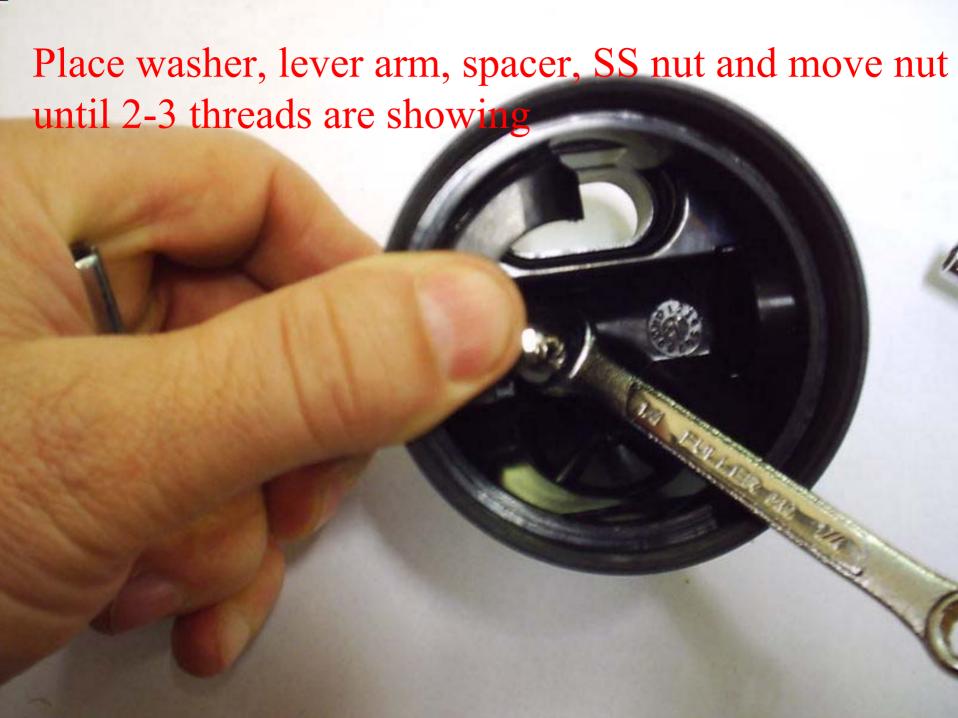
Assembly

#### **Check Service Kit**



Insert Spring, LP Seat carrier, push carrier until threaded portion extends into body





Insert inlet nipple into the crown making sure the nipple extends beyond the crown approx 1/16th of an inch

### Install Side Plug







# Atlas 2<sup>nd</sup> Stage

Adjustment

## Adjustment

- Attach the 2<sup>nd</sup> stage to a LP air source
- Check that the 2<sup>nd</sup> Stage has no air leaks, if air is leaking the most likely cause is the unit has been assembled incorrectly or there is a defect in the inlet nipple

